

Cleco®

The TVP-100 Series Torque Verifier provides low-cost assembly assurance for pneumatic screwdrivers, nutrunners and pulse tools.

The Cleco TVP-100 verifier improves your assembly process by eliminating operator error caused by early trigger release, fastener cross-threading or re-hits.

The TVP-100 is designed for use with pneumatic clutch screwdrivers/nutrunners and Cleco shut-off pulse tools equipped with torque signal kits.

The TVP-100 provides visual and audio feedback

for both individual fastener and batch parameters, assuring that every fastener has been rundown to the capability of the tool.

Based on existing Cleco TME controller technology, the TVP-100 navigational screen allows for simple set-up and operation.

The TVP-100 works by reading the signature of a ported pneumatic assembly tool through its fastening cycle. Any deviation from the normal signature caused by re-hits, cross threads, early trigger release or a number of variables will elicit a **NOK** visual and audio signal from the verifier, notifying the operator of an error. Whereas a Cleco DC controller controls the tool and the fastening process, the TVP-100 is a cost-effective way of verifying torque by following the torque signature of a tool.



Accessories

Cleco TVP-100 Series Torque Verifier

Features

- Verifies fastener installation with **OK/NOK** audio and visual indicators
- On screen verification of individual fastener assembly status with batch count
- VGA screen displays graph for each rundown
- Stores 1,000 rundowns
- Sequencing capability
- 8 parameter sets available for multiple applications
- “Auto Cal” permits fast and easy tool set up for any joint type
- Password protected
- Multiple languages



TVP-100 Series Torque Verifiers

Model Number		Language	Weight		Width		Height		Depth	
115VAC*	230VAC*		lbs.	kg	in.	mm	in.	mm	in.	mm
TVP-110-15-U	TVP-110-30-U	English	6	2.72	8.75	222	9.13	232	4.13	105
TVP-110-15-D	TVP-110-30-D	German	6	2.72	8.75	222	9.13	232	4.13	105
TVP-110-15-S	TVP-110-30-S	Spanish	6	2.72	8.75	222	9.13	232	4.13	105
TVP-110-15-P	TVP-110-30-P	Portuguese	6	2.72	8.75	222	9.13	232	4.13	105

** 230V units are CE compliant.

All model numbers include power cable, air signal transducer, 25 foot cable to connect TVP to air signal transducer, and 8 foot air line to connect transducer to tool.
NOTE: Tool must be equipped with torque signal kit.

24 Volt Inputs/Outputs:

Inputs: Up to 8 Applications
 Reset
 Suspend

Outputs: Cycle Accept
 Batch Accept
 Reject

Accessories

Torque Signal Kits

Part No.	Tool Used On
301106	19SCA & 19RAA series
302021PT	19TTA & 19PTA series
201900	24RAA and 34RAA <i>(old style)</i>
301937PT	24RAA and 34RAA <i>(new style)</i>
934918	PTH series pulse tools <i>("C" & "D" vintage only)</i>

Phoenix Connector

Part No.	Description
542892	24 Volt Input/Output Phoenix connector
939348	Strain relief for above connector

Cables

Part No.	Description
207237	115V Transducer and cable
207238	230V Transducer and cable

**115V and 230V transducer and cable assemblies have different connectors at the TVP end of the cable.*

